Split

Work Order ID 97854-2 *97854*

March-01-13 8:48:32 AM

Item ID: D2582 **Accept** *N900040100* **Setup Start** *NS1*

Revision ID: **Stop** *NS2*

Item Name: Step Leg Assembly

Start Date: 3/01/13 **Start Qty:** ~~10.00~~ 5 *10* **Cust Item ID:**

Required Date: 3/22/13 **Req'd Qty:** 10.00 *10* **Customer:**

Reference:

Approvals: **Process Plan:** MCS **Date:** 13-03-01 **Tooling:** **Date:** **Run Start** *NR1*

QC: **Date:** **SPC (Y/N):** **Date:** **Stop** *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100 *100* Small Fab Small Fab	Small Fab	0.00				5x			[signature] 13/04/09
	Memo Assemble as per Dwg D2582 and	0.00							
110 *110* QC Quality Control	QC5- Inspect part completeness to step on W/O	0.00				5	∅		DAS 19 9-89 13.04.09
	Memo	0.00							
120 *120* Packaging Packaging	Identify as per dwg & Stock Location: WIA.003	0.00				5	∅		[signature] 13-04.09
	Memo	0.00							

Draw Nbr	Revision Nbr
D2582	Rev B

Work Order ID 97854 *97854*

March-01-13 8:48:32 AM

Item ID: D2582 **Accept** *N900040100* **Setup Start** *NS1*

Revision ID:

Item Name: Step Leg Assembly **Stop** *NS2*

Start Date: 3/01/13 **Start Qty:** 10.00 *10* **Cust Item ID:**

Required Date: 3/22/13 **Req'd Qty:** 10.00 *10* **Customer:**

Reference:

Approvals: **Process Plan:** **Date:** **Tooling:** **Date:** **Run Start** *NR1*

QC: **Date:** **SPC (Y/N):** **Date:** **Stop** *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130*	QC21- Final Inspection - Work Order Release	0.00					13/4/10		[signature]
QC Quality Control	Memo	0.00							

13-049

Picklist Print

March-01-13 8:48:31 AM

Work Order ID: 97854

Parent Item: D2582

Parent Item Name: Step Leg Assembly

Start Date: 3/01/13 **Required Date:** 3/22/13

Start Qty: 10.00 **Required Qty:** 10.00

Comments:

IPP Rev:F Removed Manufacturing 05-11-07 JLM
IPP Rev:G Added part # to Sub 06-08-10 JLM
IPP Rev H New pick list 08.01.11 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2278 Step Leg		Manufactured	No			100	Each	6.0000	2	20		13/04/09	
				Location		**Loc Qty**		**Loc Code**					
				GA		6							
					89313	6							
D2279 Step Spacer		Manufactured	No			100	Each	41.0000	1	10		13/04/09	
				Location		**Loc Qty**		**Loc Code**					
				GA		41							
					73048	2							
					86718	12			5				
					90014	27							
D2322 Step Spacer		Manufactured	No			100	Each	12.0000	1	10		13/04/09	
				Location		**Loc Qty**		**Loc Code**					
				GA		12							
					67611	4			5				
					90051	8							
D3720-1 Step Spacer		Manufactured	No			100	Each	29.0000	1	10		13/04/09	
				Location		**Loc Qty**		**Loc Code**					
				GA		29							
					87656	9			5				
					90176	20							
D3720-2 Step Spacer		Manufactured	No			100	Each	15.0000	1	10		13/04/09	
				Location		**Loc Qty**		**Loc Code**					
				GA		15							
					89810	15			5				

B97981 (10x)

Picklist Print

March-01-13 8:48:32 AM

Work Order ID: 97854

Parent Item: D2582

Parent Item Name: Step Leg Assembly

Start Date: 3/01/13 **Required Date:** 3/22/13

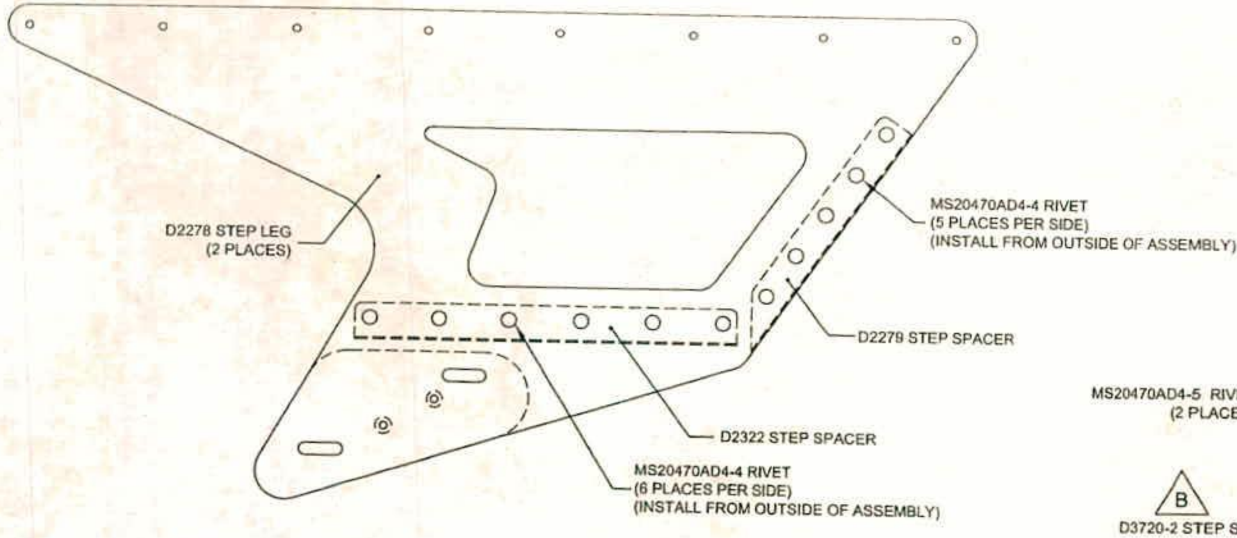
Start Qty: 10.00 **Required Qty:** 10.00

Item								
MS20470AD4-4 Rivet, Universal Head	Purchased	No	100	Each	1,748.0000	**22**	**220**	13/04/09

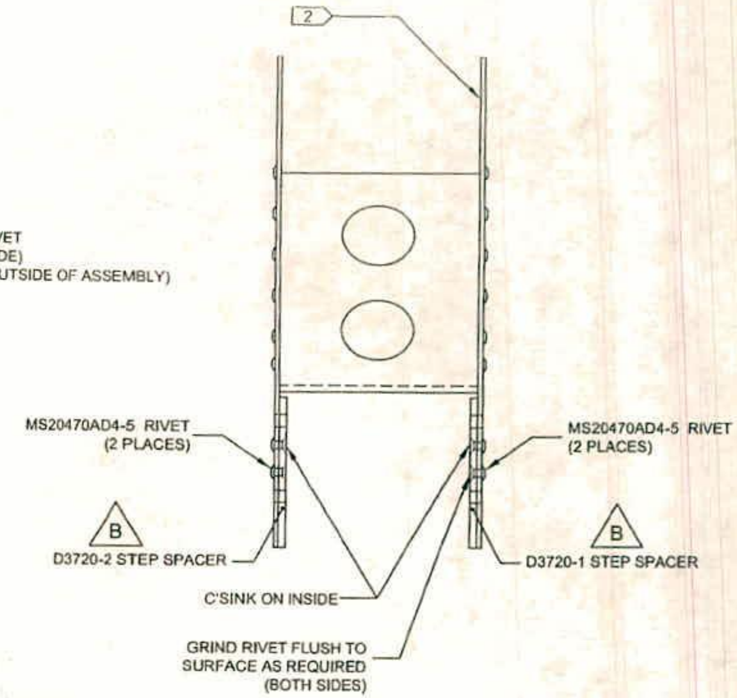
Location		Loc Qty	Loc Code	
GA		72		
	121652	72		
ST336		1676		
	116188	136		110
	118614 —	251		
	122027	677		
	124231	612		

Item								
MS20470AD4-5 Rivet, Universal Head	Purchased	No	100	Each	1,607.0000	**4**	**40**	13/04/09

Location		Loc Qty	Loc Code	
GA		528		
	122452 —	528		20
ST336		1079		
	122452	1079		



D2582 STEP LEG ASSEMBLY



RELEASED 08-01-10

D2582 STEP LEG ASSEMBLY PARTS LIST

QTY	PART NUMBER	DESCRIPTION
X	D2582	STEP LEG ASSEMBLY
2	D2278	STEP LEG
1	D2279	STEP SPACER
1	D2322	STEP SPACER
1	D3720-1	STEP SPACER
1	D3720-2	STEP SPACER
22	MS20470AD4-4	RIVET
4	MS20470AD4-5	RIVET

B

NOTES:
1) FINISH: NONE
2) IDENTIFICATION: IDENTIFY WITH DART P/N "D2582" USING FINE POINT PERMANENT INK MARKER WHERE INDICATED
3) WEIGHT: 1.25 lbs

NO. 97854 MLS 13·03·01

REV.	DESCRIPTION	BY	DATE
B	REPLACE D2280 SPACERS WITH D3720-1/-2 SPACERS REFERENCE NCR 263 UPDATE DRAWING FORMAT	PH	07.12.27
A	NEW ISSUE	CP	01.10.05

DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	PH	
CHECKED	[illegible]	DRAWING NO. D2582 — REV. B — SHEET 1 OF 1
MFG. APPR.	[illegible]	
APPROVED	[illegible]	TITLE: STEP LEG ASSEMBLY — SCALE: NTS
DE APPR.	[illegible]	
DATE	07.12.27	

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